



CYLINDER HEAD

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3854768	2	Cylinder head	GL, Gi
	3855053	2	Cylinder head	GSi
2	3853504	16	Screw, Rocker arm	
3	3853485	8	Inlet valve, Standard	7.4 GL, Gi, GSi
	3853349	8	Inlet valve, Standard	8.2 GSi
	3853416	X	Valve, 0.015 in. OS	GSi
	3853417	X	Exhaust valve, 0.030 in. OS	GSi
4	3853487	8	Exhaust valve, Standard	7.4 GL, Gi, GSi
	3853350	8	Exhaust valve, Standard	8.2 GSi
	3853489	X	Exhaust valve, 0.015 in. OS	GL, Gi
	3855059	X	Exhaust valve, 0.015 in. OS	GSi
	3853490	X	Exhaust valve, 0.030 in. OS	GL, Gi
	3855060	X	Exhaust valve, 0.030 in. OS	GSi
5	3853515	8	Guide, Push rod	7.4 GL, Gi, GSi
	3853516	8	Guide, Push rod	8.2 GSi
6	3855977	16	Cap, Valve spring	GL, Gi
	3855054	16	Valve cap, Valve spring	GSi
7	3853351	X	Valve collet, Valve stem	
8	3853503	14	Screw, Valve cover	
9	3852837	1	Clamp, Steering hose	
10	3855992	16	Valve spring, Valve	GL, Gi
	3853543	16	Valve spring, Valve	GSi
	3853352	16	Washer, Valve spring	GSi
11	3855987	16	Tappet	GL, Gi
	3856022	16	Tappet	GSi
12	3854766	24	Flange screw, Cylinder head, long	
	3854767	8	Lock screw, Cylinder head, short	
13	3856029	8	Push rod, Intake valve	GL, Gi
	3853526	8	Push rod, Intake valve	GSi
	3856030	8	Push rod, Exhaust valve	GL, Gi
	3853525	8	Push rod, Exhaust valve	GSi
14	3855980	16	Rocker arm, Valve	GL, Gi
	3856017	16	Rocker arm, Valve	GSi
15	3855978	16	Ball, Rocker arm	
16	3853521	16	Valve stem seal	GL, Gi
	3855049	16	Valve stem seal	GSi
17	3856028	2	Valve cover, Valve cover	
18	3853266	1	Screw, Lift bracket	
19	3854815	1	Bracket, Oil fill & shift module to exhaust elbow	
20	3852104	2	Elbow, Valve cover	
21	3853511	2	Gasket, Cylinder head	7.4 GL, Gi, GSi
	3853587	2	Gasket, Cylinder head	8.2 GSi
22	3851861	2	Spark plug kit, 4 pack	
23	3853505	2	Oil filler cap, Oil , valve cover	
24	3853562	2	Grommet, Valve cover	Part of engine gasket kit
25	3854377	2	Bracket, Cylinder head	
26	3853513	2	Gasket, Valve cover	Part of engine gasket kit
28	856966	3	Hose, Oil fill	
29	3854885	1	O-ring, Oil fill hose neck to bracket	Part of engine gasket kit
30	3854816	1	Hose connection, to exhaust elbow bracket	
31	3854978	1	Clamp, Oil filler hose to neck	
	3855988	16	Rotator	GL, Gi; not shown
	3856000	8	Guide, Valve lifter	Not shown
	3855999	1	Retainer, Valve lifter guide	Not shown
	3853358	4	Screw, Valve lifter guide retainer	Not shown